

# Electroformed Bond Blades

# NBC-ZSERIES

High performance blades to support a wide range of applications

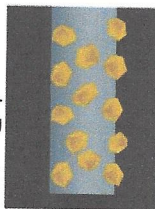
## Superior cutting quality for applications ranging from dicing wafers to cutting substrates

The ultra-thin, high performance NBC-Z Series blades are a result of DISCO's original blade development. These blades employ electroformed bonds that realize superb cutting quality and blade life. In addition to dicing semiconductor wafers, these blades are suitable for dicing a wide variety of semiconductor packages.

- Deep cutting and grooving are possible using ultra-thin blades.
- Blade thickness - 0.015 mm to 0.3 mm
- Wide range of grit sizes and bond types are available to meet application requirements
- Available for both dicing saws and slicers

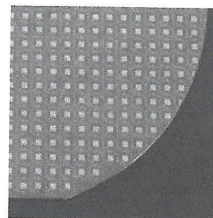
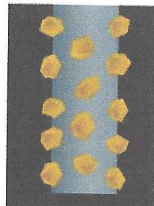
### NBC-Z Types

The structural strength of the blade allows for ultra-thin blades to be realized. They are suitable for dicing and deep grooving of narrow streets.

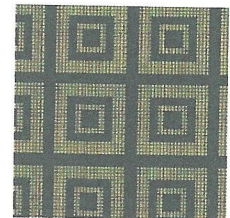


### NBC-ZB Types

By changing the lateral face of the blades, surface chipping and slanted cuts are minimized. This results in improved cutting quality.



Silicon wafer



CSP

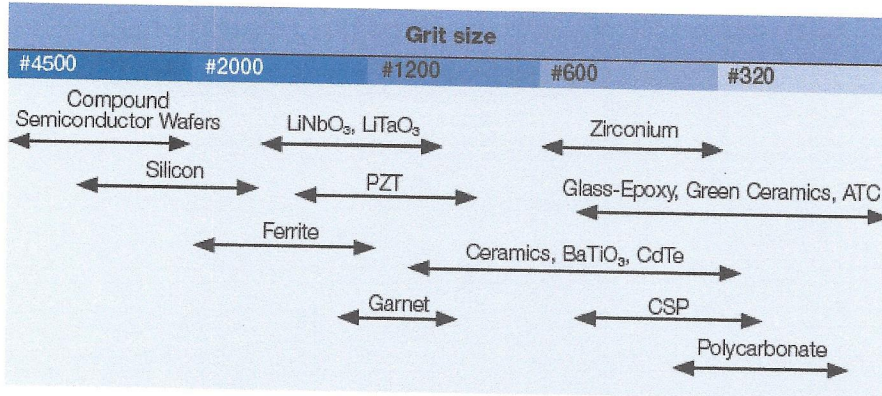
#### Applications

Silicon, GaAs, GaP, Various types of semiconductor packages, etc.

# Electroformed Bond Blades NBC-ZSERIES

## Processing data

### Application by grit size



## Specifications

Concentration	Surface treatment		Thickness accuracy <sup>*2,3</sup>
1 Low Concentration	No Code	Single surface grit protruded type	G2 ±0.005
2 Standard Concentration	L	Lapped type	G3 ±0.002
	N	Increased strength type	G Optional
	V	Grains protruding on both sides	(mm)

\*2 Not indicated in the case of the standard accuracy.  
\*3 Standard accuracy differs depending on the product and size.

※1 NBC - Z 1 09 0 L G2 S3 T1

O.D. Thickness I.D. Angle  
56 × 0.15 × 40 × 45°

Type	Grit size				Bond	
Z	13	#240	08	#1200	O	Standard Bond
ZB	14	#280	07	#1500	J	Soft Bond
	12	#320	06	#1700		
	28	#360	05	#2000		
	11	#400	04	#3000		
	25	#500	03	#3500		
	10	#600	27	#4000		
	09	#700	02	#4500		
	21	#800	26	#4800		
	24	#1000				

\*1 Products that include a special specification may be denoted with "ZBT-\*\*\*\*\*"

Slit <sup>*4</sup>		Blade shape <sup>*5</sup>	
S1	No. of slits Depth	4 1mm	T1
S2	No. of slits Depth	8 1mm	T2
S3	No. of slits Depth	16 1mm	T3
S4	Small Slit	No. of slits Depth	T4
	Large Slit	No. of slits Depth	
S5	No. of slits Depth	40 1mm	
SS	Optional		

\*4 All slit widths are 0.5 mm (except for the SS type). Blade thickness greater than 0.04 mm are available.

\*5 Blade thickness greater than 0.1 mm are available.

### When ordering

Please contact a DISCO representative with your product needs such as type, wheel size, and quantity.

When you place the first order with us, please explain application information such as materials to grind, sizes, machine, type, and other specification.

We are ready to help you to determine which is our most appropriate product type for your application.

Due to improvements in our products, it is possible that product specifications may be changed without advanced notice.

Please confirm the product specifications with a DISCO representative.



To use these DISCO blades and wheels (hereafter precision tooling) safely... Please read carefully and follow the instructions below to prevent any accidents or injuries.

- USE a safety cover (nozzle case, cover), equipped as a standard accessory, to avoid injury.
- DO NOT EXCEED the specified rpm limit indicated on the precision tooling.
- FOLLOW the instruction manual of the equipment to mount the precision tooling properly.
- DO NOT DROP OR HIT the precision tooling. This may cause breakage or injury.
- Always CHECK the precision tooling for chipping or any other damage before starting to use it, DO NOT USE the tooling if there is any damage.
- READ the operation manual of the cutting/grinding equipment before use.
- DO NOT USE the precision tooling with modified or customized equipment.
- DO NOT USE precision tooling that has a different size from the one recommended for your equipment.
- DO NOT USE the precision tooling for any other purpose than grinding, cutting, or polishing.
- Always USE water or coolant to prevent precision tooling damage.



DISCO CORPORATION  
www.disco.co.jp